



# ENVIRO-THERM™

## User Manual SCE-HE18W120V

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## 1. User Manual

This instruction manual contains information and instructions to enable the user to work safely, correctly and economically on the unit. Understanding and adhering to the manual can help one:

- Avoid any dangers
- Reduce repair costs and stoppages
- Extend and improve the reliability and working life of the unit

**PLEASE ENSURE TO USE THE RIGHT VERSION OF THE INSTRUCTION MANUAL SUITABLE FOR YOUR UNIT**

### Conditions of Use

The unit is to be used exclusively for the dissipation of heat from control cabinets and enclosures in order to protect temperature sensitive components in an industrial environment. To meet the conditions of use, all the information and instructions in the instruction manual must be adhered to.



#### General Danger

Indicates compulsory safety regulations which are not covered by a specific pictogram such as one of the following.



#### High Electric Voltage

Indicates electric shock danger.



#### Important Safety Instruction

Indicates instructions for safe maintenance and operation of the unit.



#### Attention

Indicates possible burns from hot components.



#### Attention

Indicates possible damage to the unit.



#### Instruction

Indicates possible danger to the environment.

## 2. Legal Regulations

### Liability

The information, data and instructions contained in this instruction manual are current at the time of going to press. We reserve the right to make technical changes to the unit in the course of its development. Therefore, no claims can be accepted for previously delivered units based on the information, diagrams or descriptions contained in this manual. No liability can be accepted for damage and production caused by:

- Disregarding the instruction manual
- Operation error
- Inappropriate work on or with the unit
- The use of non-specified spare parts and accessories
- Unauthorized modifications or changes to the unit by the user or his personnel

Saginaw Control & Engineering is only liable for errors and omissions as outlined in the guarantee conditions contained in the main contractual agreement. Claims for damages on any grounds are excluded.

### 3. Safety Instructions

Upon delivery the unit is already meeting current technical standards, therefore it can be safely taken into operation. Only trained specialists are allowed to work on the unit. Unauthorized personnel must be prohibited from working on the unit. Operating personnel must inform their superiors immediately if any malfunction of the unit becomes apparent.

Please note that before starting to work on or with the unit, a procedure must be carried out inside the cabinet on which the unit is to be mounted.

Before commencing work inside the cabinet, the control cabinet manufacturer's instruction must be read with regards to:

- Safety instructions
- Instructions on taking the cabinet out of operation
- Instructions on the prevention of unauthorized cabinet reconnection

The electric equipment meets the valid safety regulations. One can find dangerous voltage (above 50V AC or above 100V DC):

- Behind the control cabinet doors
- On the power supply in the unit housing

The units have to be fused according to the type plate and the wiring diagram. Switch the unit **off** immediately if the electric power supply is interrupted.



#### **Danger Through Incorrect Work on the Unit**

Only specialized personnel are allowed to maintain and clean the unit. Regular maintenance and cleaning must be kept in order to ensure that the unit remains in perfect working condition and has a long working life.



#### **Danger from Electric Voltage**

Only specialized personnel are allowed to maintain and clean the unit. The personnel must ensure that for the duration of the maintenance and cleaning, the unit is disconnected from the electrical supply.



#### **Attention**

Damage to the unit through the use of inappropriate cleaning materials. Please do not use aggressive cleaning material.



#### **Instruction**

Damage to the environment through unauthorized disposal. All spare parts and associated material must be disposed of according to the environmental laws.

## 4. Technical Information

### Concise Unit Description

Heat Exchangers are used where the heat generated by energy losses in control cabinets must be conducted away to protect temperature-sensitive components. The characteristics graph shown in the "Performance Characteristics" section applies to external (ambient) air as the coolant

In Air-to-Air Heat Exchangers, the internal temperature of the control cabinet cannot be cooler than the ambient temperature. There are natural limits to the cooling performance, dependent on the air supply temperature and the requirement for a temperature difference of at least 9° F. Unlike systems in which the heat generated is allowed to escape by air convection through ventilation slots, with the Heat Exchanger, the clean air inside the control cabinet is prevented from mixing with the air outside, which may well be unclean.

## 5. Functional Principle

### Functional Principle

The Heat Exchanger is a cooling device that creates a heat-transfer through a large area of thin aluminum sheet metal folded up in the Heat Exchanger core by means of forced convection. Used within an enclosure, it uses the ambient air as the cooling medium, thus avoiding the utilization of refrigerant.

The cooling performance of the Heat Exchanger is dependant on the ambient (external) air temperature. The internal fan is set to be always on. The external fan is controlled via a controller. When the cabinet temperature increases beyond the pre-set thermostat temperature, the external fan is switched on and the Heat Exchanger starts cooling. Cooling stops when the cabinet temperature cools below the pre-set temperature. Switching difference is 5.4° F.

## 6. Technical Data

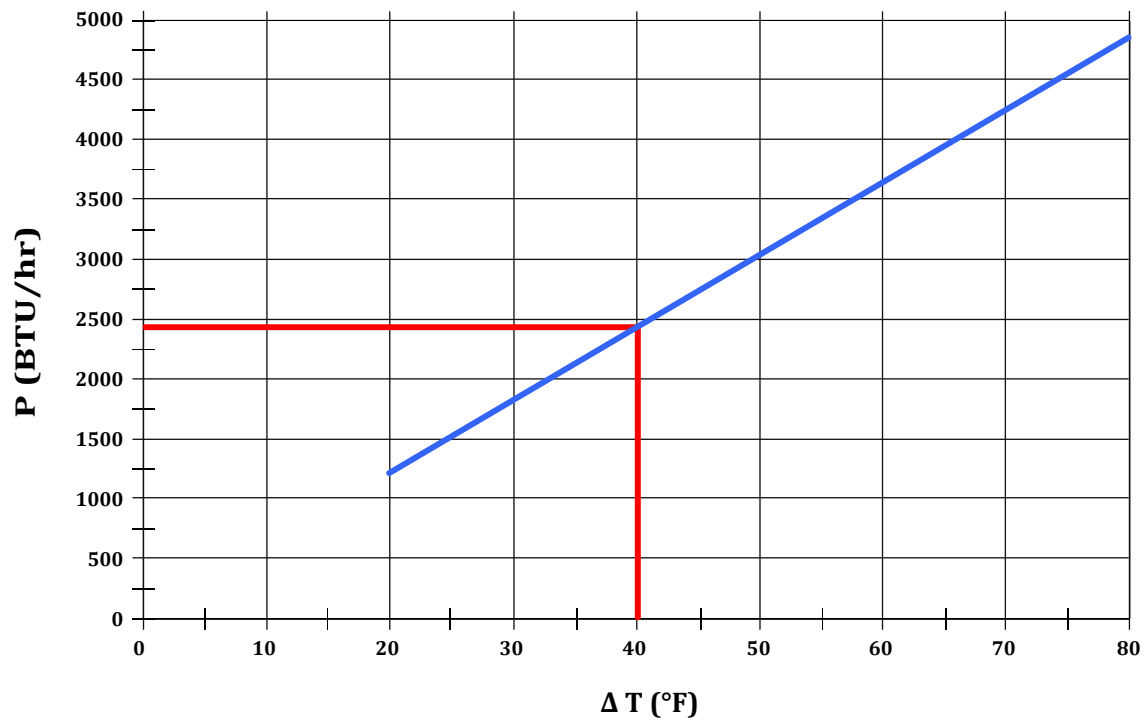
Part Number	SCE-HE18W120V
Specific Performance	18 W/F
Operating Temperature Range	23°F - 131°F
Mounting	External
Housing Material	Mild Steel, Powder Coated
Dimensions (H x W x D)	29.66 x 10.24 x 5.95 inch
Weight	26.5 lbs
Rated Operating Voltage / Frequency	120 V - 50/60 Hz
Rated Current	1.40 A
Starting Current	1.60 A
Power Consumption	150 W
Fuse Rating	3A (T) - Time Delayed [Slow Acting]
Circuit Breaker - MCB Type D or K Slow Acting	3A Slow Acting
Connection	Cage Clamp Terminal Connector
NEMA Protection Class	NEMA 3, 3R & 12
Approvals	CE / cURus
Industry Standards	IS22
Max Voltage at Door Switch	5 A DC

## 7. Performance Graph

### Enviro-Therm® Heat Exchangers 18 W/F Performance Curve

SCE-HE18W120V

T = Temperature difference between ambient and internal temperature  
P = Heat Exchanger performance



## 8. Mounting



### ***Danger from Electrical Voltage***

The unit must be mounted by specialized personnel (qualified electricians). The personnel must ensure that the cabinet is disconnected from the electrical supply for the duration of the mounting operation. Therefore, take the cabinet out of operation, following the relevant instructions before mounting work commences.



### ***Danger Through Incorrect Work on the Unit***

Only specialists are allowed to put the unit into operation.

### **Mounting Preparations**

Several points must be checked before the unit can be mounted. These checks must be made to ensure safety and the trouble-free operation of the unit. These checks must be carried out with absolute thoroughness to ensure that the unit works perfectly.

### **Transport Damage Check**

Upon delivery, the carton containing the unit must be examined for signs of transport damage. Any transport damage to the carton could indicate that the unit itself has been damaged in transit, which in the worst case could mean the unit will not function.

### **Location and Space Requirements**

The location of the cabinet must allow for sufficient air circulation to and from the unit. The unit should be mounted roughly vertically. The max deviation from the vertical should not exceed 20 degrees.

### **Sealing**

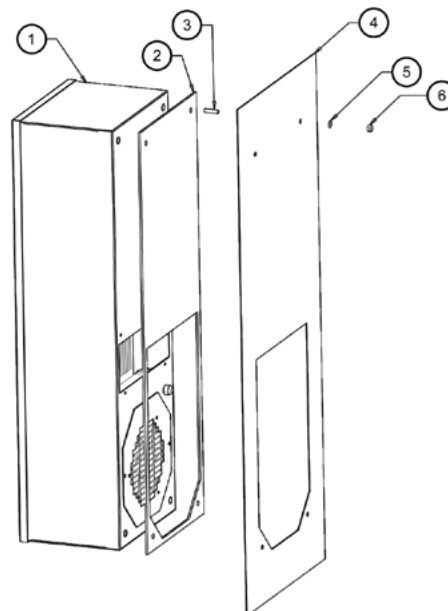
To guarantee that the unit works perfectly, ensure that the control cabinet is completely sealed (min NEMA 12) and that a good seal exists between the control cabinet and the unit. If necessary, the cabinet mounting surface should be reinforced.

## 9. Mounting Principle

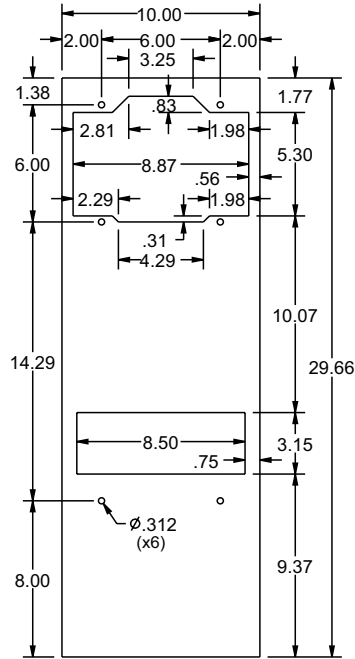


- Ensure the mounting surface does not warp after assembly and reinforce it if necessary.
- Do not use within the first 15 minutes after installation!
- Use only the supplied mounting hardware.
- Tighten fasteners to 40 inch lb.

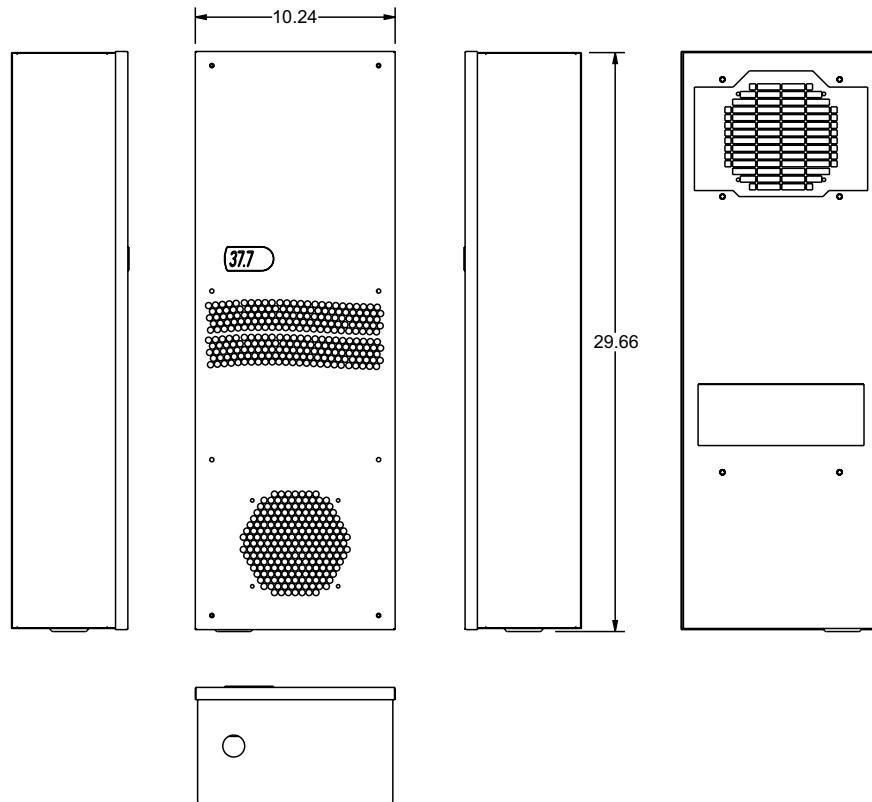
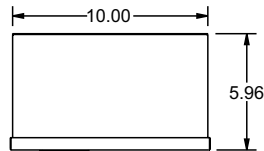
1. Heat Exchanger
2. Mounting Gasket
3. Slotted Stud M6 x 1"
4. Enclosure
5. Washer A6.4
6. M6 Lock Nut



### 10. Cutout Dimensions



### 11. Dimensions (H x W x D)





## 12. Electrical Connection

### Door Switch

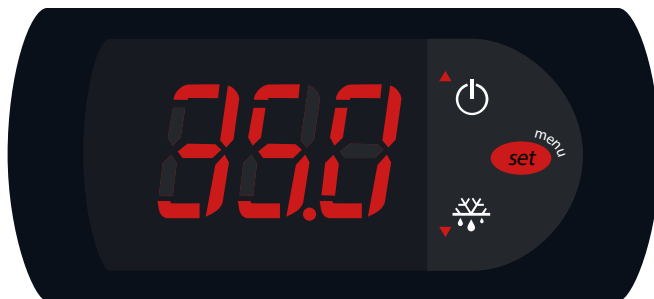
The unit can be switched on and off via a door contact switch. When delivered the door contact terminals are bridged on the female connector. To connect the door contact switch, remove the bridge and connect door contact switch. The contact must be closed when the cabinet door is closed.

## 13. Controller Programming

There are variations of controllers with this unit. The options are as followed variation A, IR33+ controller, variation B, PJS6 controller, and variation C, DISP-1503 controller. Please find the controller on your unit and proceed to the corresponding section.



**Variation A IR33+**



**Variation B PJS6**



**Variation C DISP-1503**

## 13A. IR33+ Controller

The cooling unit is intended to be used as a complementary accessory to larger industrial equipment. The unit is used where heat needs to be dissipated from electrical control cabinets or similar enclosures in order to protect heat sensitive components. It is not intended for household use. The unit has two completely separate air circuits which ensure that the clean cabinet air does not come into contact with the ambient air which may well be dirty or polluted. Enclosure cooling units can dissipate large quantities of heat from sealed enclosures such as electrical enclosures into the ambient air and at the same time reduce the cabinet internal temperature to below that of the ambient air.

The unit can function without problems in extreme ambient conditions (e.g. dusty and oily air) with a standard operating temperature ranging between +10°C and +55°C. Units can be ordered with an additional electrical cabinet heater. For the cooling capacities and environmental ratings please refer to the type plate data.

### Controller



The display shows the temperature in the range of -50°C to +150°C (-58°F to +302°F). The temperature is displayed with resolution of tenths between -19.9° and +99.9°.

During programming, it shows the codes and values of the parameters. The display also shows icons according to occurring events.

### Display icons

Icon	Function	Description
1	Compressor relay active	
2	Alarm relay active	Flashes when activation is delayed or inhibited by protection times, external disabling, or other procedures in progress
3	Heater relay active	
4	Ambient blower relay active	
	Alarm	Flashes when alarms are active
	Heating mode	Signals operation of unit in heating mode
	Cooling mode in progress	Activated only by manual procedure

### Programming

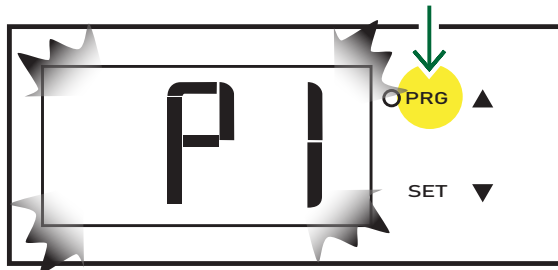
The operating parameters can be modified using the front keypad. Access differs depending on the type of parameter. Access to configuration parameters is protected by a password that prevents unwanted modifications or access by unauthorized persons.

*Setting cooling set point, St1:*

1. Press and hold "SET" until the display shows St1. Once released the pre-set value of St1 will appear. (default: +35°C / +95°F)
2. Reach the desired value by using ▲ or ▼.
3. Press "SET" again to save the new value of St1.

*Setting heating set point, St2 (only for units supplied with internal heater):*

1. Press "SET" twice slowly and display should show St2 and then the pre-set value of St2. (default: +5°C / +41°F)
2. Reach the desired value by using ▲ or ▼.
3. Press "SET" again to save the new value of St2.

*Setting temperature units (°C / °F), low temperature alarm and high temperature alarm:*

1. Press "PRG" button for 5 seconds to reach the modifiable parameter list.
2. Use ▲ or ▼ to reach the desired parameter:
  - C18 for temperature unit of measure
  - °C = 0
  - °F = 1
  - P25 for low temperature alarm threshold (default -10°C / +14°F)
  - P26 for high temperature alarm threshold (default +55°C / +131°F)
3. Press "SET" on the desired parameter to display the current value.
4. Use ▲ or ▼ to reach the desired value.
5. Pressing "SET" temporarily saves the new value and returns to the parameters list.
6. Repeat steps 2-5 to set other parameters.
7. Press "PRG" for 5 seconds to permanently save the new values.

### Test Function

Different test functions can be used depending on the combination of keys pressed. Such tests run for the duration of 4 minutes.

- “SET+▲” tests Compressor and Ambient Blower relays.
- “SET+▼” tests Alarms and Heater relays

### Alarm Relay Function

Both normally closed (NC) and normally open (NO) alarm contacts are provided. These refer to the alarm state. Under normal conditions, the NC contact is closed and the NO contact is open. When an alarm condition is present or the door contact is open, the NC contact will open and the NO contact will close. System power failure will give an alarm condition.

State	Alarm Relay	Display
1 System powered OFF		
2 System powered ON -NO ALARM -Door Contact Closed		
3 System powered ON -Door Contact Open		
4 System powered ON -ALARM STATE		

#### Notes:

State 2: Additional icons (1,3,4, Reverse, Direct, Test) depending on operation.

State 3: The display shows “OFF” alternating with the standard display.

State 4: The display shows “EXX” alternating with the standard display – at the same time, the alarm icon flashes.

Failure table:

The display shows either "OFF" or "EXX" with an icon flashing (triangle), alternating with the standard display. If more than one error occurs, these are shown in sequence on the display.



Failure Code	Description	Solution
OFF	Door open	Close the enclosure door and check the door contact switch. If no door contact switch is used and c68=0, bridge terminals on power connector.
	Incorrect phase sequence (3-phase units)	Displayed on power-up. Check phase sequence.
E01	Failure internal temperature sensor	Check probe connections.
E02	Failure ambient temperature sensor	Check probe connections.
E04	High temperature alarm	The measured temperature has exceeded the threshold P26. Check rating of the cooling unit. Clean air filters, condenser; check fans' and compressor's correct operation. Contact your service partner.
E05	Low temperature alarm	The measured temperature has fallen below the threshold P25.
E07 / E08	Controller error	Contact your service partner.

Typical alarm codes:

#### Error Code Description

E01	Probe B1 fault
E02	Probe B2 fault
E04	High temperature alarm
E05	Low temperature alarm

#### Important Notes

- Whilst programming, if no button is pressed for 10 seconds, the display starts flashing, and after 1 minute returns to the main display without saving changes.
- To increase scrolling speed, press and hold the ▲ or ▼ button for at least 5 seconds.
- When pressing "PRG" for 3 seconds, the firmware revision code is displayed for 2 seconds.
- When cleaning the controller panel, do not use ethanol, hydrocarbons, ammonia or their by products. Use neutral detergents and water.
- In order to protect the unit's components, minimum relay output on (3 or 7 minutes) and off (4 minutes) times and minimum time (7 or 11 minutes) between activation of the same relay output are applied.
- In case of digital inputs not configured, probes not fitted or configured, or St2 not enabled on the controller the display shows 'nO'.

## 13B. PJS6 Controller

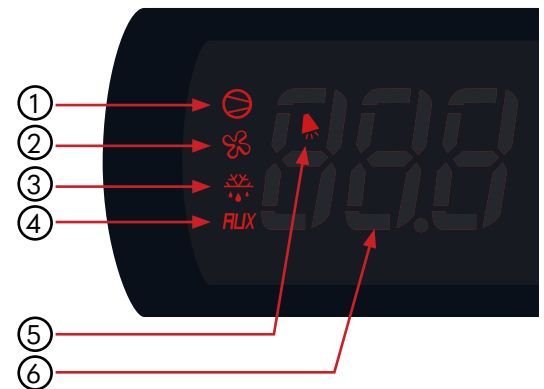
The cooling unit is intended to be used as a complementary accessory to larger industrial equipment. The unit is used where heat needs to be dissipated from electrical control cabinets or similar enclosures in order to protect heat sensitive components. It is not intended for household use. The unit has two completely separate air circuits which ensure that the clean cabinet air does not come into contact with the ambient air which may well be dirty or polluted. Enclosure cooling units can dissipate large quantities of heat from sealed enclosures such as electrical enclosures into the ambient air and at the same time reduce the cabinet internal temperature to below that of the ambient air.



The unit is equipped with a temperature controller which regulates the function of the air-conditioning cycle. At normal working conditions the display shows the temperature inside the enclosure. The cooling set point for the interior of the enclosure (parameter St / St1) is pre-set at 35°C and can be adjusted between 20°C and 50°C

### Display Icons

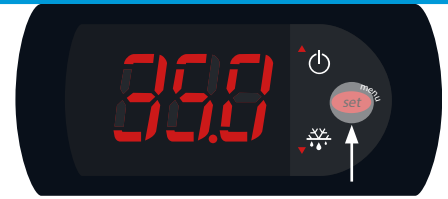
Icon	Function	Description
1	Cooling relay active	Flashes when activation is delayed or inhibited by protection times external disabling or other procedures in progress
2	Fan relay active	
3	Heating relay active	
4	Auxiliary relay active	Shows alarm relay output
5	Alarm indicator	Signals that an alarm is present
6	Digital display	



### Programming

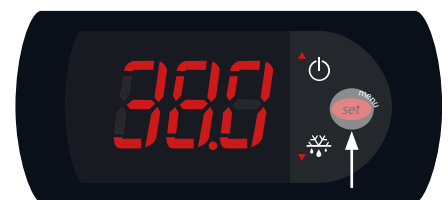
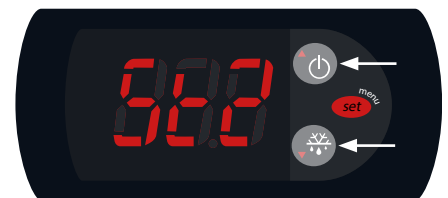
To change the cooling set point 'St' or 'St1':

1. Press 'Set' till 'St/St1' appears on the display
2. Press the 'Up' or 'Down' buttons to adjust the temperature setting
3. Press 'Set' to save the new setting



To change the heating set point St2 (for units with internal heater only):

1. Press 'Set' till St1 appears on the display and release the button
2. Press again 'Set' till St2 appears on the display
3. Press the 'Up' or 'Down' buttons to adjust the temperature
4. Press 'Set' to save the new setting



### Important Note:

When changing settings ensure that:  $(St2 + 5K) < St1$

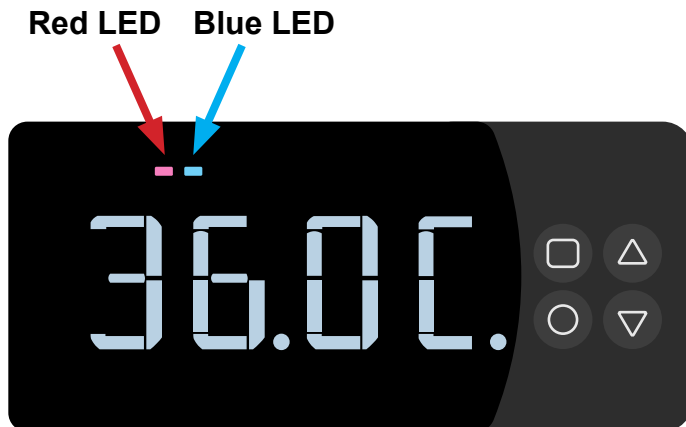
The unit also has a potential free high temperature alarm relay that is pre-set to switch when the enclosure temperature exceeds 55°C.

For this controller, the temperature alarm setpoint and the temperature unit parameters are not accessible to the user

### 13C. DISP-1503 Controller

The cooling unit is intended to be used as a complementary accessory to larger industrial equipment. The unit is used where heat needs to be dissipated from electrical control cabinets or similar enclosures in order to protect heat sensitive components. It is not intended for household use. The unit has two completely separate air circuits which ensure that the clean cabinet air does not come into contact with the ambient air which may well be dirty or polluted. Enclosure cooling units can dissipate large quantities of heat from sealed enclosures such as electrical enclosures into the ambient air and at the same time reduce the cabinet internal temperature to below that of the ambient air.

The unit can function without problems in extreme ambient conditions (e.g. dusty and oily air) with a standard operating temperature ranging between +10°C and +55°C (+50°F and +131°F). Units can be ordered with an additional electrical cabinet heater. For the cooling capacities and environmental ratings please refer to the type plate data.



#### Buttons

- Menu
- Set
- Up
- Down

#### LED Functions

- Blue LED: Steady On - Cooling mode
- Blue LED: Blinking - min. comp. off time not elapsed
- Red LED: Blinking - Alarm

The display shows the temperature in the range of -30°C to +110°C (-22°F and +230°F). The temperature is displayed with a resolution of 0.1° between -9.9° and +110°, and 1° between -30° and -10°. On start-up, the screen shows the unit's internal temperature and this is considered the Home Menu of the controller.

#### Programming Quick Reference

Description	Input
Test Function	Press <input type="triangle-up"/> and <input type="triangle-down"/> simultaneously for 3 seconds
Change Cooling Setpoint	Press <input type="checkbox"/> and then <input type="triangle-up"/> or <input type="triangle-down"/> to go to Ct_S and press <input type="radio"/> to select Press <input type="triangle-up"/> or <input type="triangle-down"/> to desired set point Press <input type="radio"/> for 3 seconds to lock set point
Change High Alarm	Press <input type="checkbox"/> and then <input type="triangle-up"/> or <input type="triangle-down"/> to go to HA_S and press <input type="radio"/> to select Press <input type="triangle-up"/> or <input type="triangle-down"/> to desired set point Press <input type="radio"/> for 3 seconds to lock set point
Change Celsius/Fahrenheit	Press <input type="checkbox"/> and then <input type="triangle-up"/> or <input type="triangle-down"/> to go to C_F and press <input type="radio"/> to select Press <input type="triangle-up"/> or <input type="triangle-down"/> to desired set point Press <input type="radio"/> for 3 seconds to lock set point
Change Heating Setpoint	Press <input type="checkbox"/> and then <input type="triangle-up"/> or <input type="triangle-down"/> to go to Ht_S and press <input type="radio"/> to select Press <input type="triangle-up"/> or <input type="triangle-down"/> to desired set point Press <input type="radio"/> for 3 seconds to lock set point
Change Low Alarm	Press <input type="checkbox"/> and then <input type="triangle-up"/> or <input type="triangle-down"/> to go to LA_S and press <input type="radio"/> to select Press <input type="triangle-up"/> or <input type="triangle-down"/> to desired set point Press <input type="radio"/> for 3 seconds to lock set point



**I) Operations from Home Screen**

- Pressing  $\Delta$  or  $\nabla$  for 1 second will go to Menu 1. This will show the status of DI1, DI2, S1, S2 and Onboard Sensor. Pressing  $\nabla$  or  $\Delta$  will toggle between sensors/digital inputs.
- Pressing  $\square$  will go to Menu 2.
- Any Alarms will appear on the Home Screen.
- If the Door Contact is Open, the Home Screen will show an OFF status.
- Pressing  $\Delta$  and  $\nabla$  simultaneously for 3 seconds will start Test Mode.

**II) Operations from inside the Menus**

- Pressing  $\square$  from any menu will return to the Home Screen.
- Pressing  $\circ$  while in Menus 2/2 shows the parameter value.
- Pressing  $\circ$  for 3 seconds while showing a parameter, will save the parameter.
- Pressing  $\square$  while showing a parameter, will return to the respective menu.

All parameters are sorted in 2 separate menus below

**Menu 1**

Parameter	Description	Range
Sbrd	Onboard Sensor Reading	-
S1	S1 Sensor Reading	-
S2	S2 Sensor Reading	-
d1	Digital Input 1 Reading	0: Open 1: Closed
d2	Digital Input 2 Reading	0: Open 1: Closed

**Menu 2**

Parameter	Description	Input	Setting range
Ct_S	Control Setpoint	$\Delta$ or $\nabla$ to Increase/Decrease Temperature	Min: ccS1 Max: ccS2
HA_S	High Alarm Setpoint	$\Delta$ or $\nabla$ to Increase/Decrease Temperature	Min: HAS1 Max: HAS2
LA_S	Low Alarm Setpoint	$\Delta$ or $\nabla$ to Increase/Decrease Temperature	Min: LAS1 Max: LAS2
Ht_S	Heater Setpoint	$\Delta$ or $\nabla$ to Increase/Decrease Temperature	Min: HS1 Max: HS2
C_F	Celsius / Fahrenheit	$\Delta$ or $\nabla$ to change between °C and °F	C: Celsius F: Fahrenheit
IP_1	Input 1 Invert	$\Delta$ or $\nabla$ to changes between NC/NO door contact	0: NC 1: NO
StAt	System State	Read Only	OFF: Off IdL: Idle CL: Cooling Ht: Heating tSt: Test
OUtP	Relay Outputs	Read Only	H: Heater Relay A: Ambient Blower Relay C: Compressor Relay

**Alarm codes**

Alarm Code	Description
AL1 - HI	High Temp Alarm
AL2 - LO	Low Temp Alarm
AL3 - PrEP	Pressure Pipe Alarm
AL4 - AbS	Ambient Sensor Faulty
AL5 - PPS	Pressure Pipe Sensor Faulty
AL6 - ICES	Ice Sensor Faulty
AL7 - InS	Internal Sensor Faulty
NA	Not Available
AL9	...Check 'Digital Input 2' Table below
AL10 - ICE	Ice Algorithm Active
AL11 - SLOC I	Incorrect Sensor Location

**Digital Input 2 Table**

dIn2	Generic Error
PH_F	Phase Failure
Pr_S	Pressure Switch
FL_S	Float Switch

**Digital Input 2 Table**

- Test mode is started by simultaneously pressing  $\triangle$  and  $\nabla$  for 3 seconds from the Home screen.
- When Test run is active, tESt will be shown blinking on the display

Test procedure when Internal Temperature is between 10°C and 50°C C (50°F and 122°F)

0 to 30 seconds	Ambient Blower
30 seconds to 5:30 Minutes	Ambient Blower + Compressor
5:30 Minutes to 6:30 Minutes	Ambient Blower + Heater

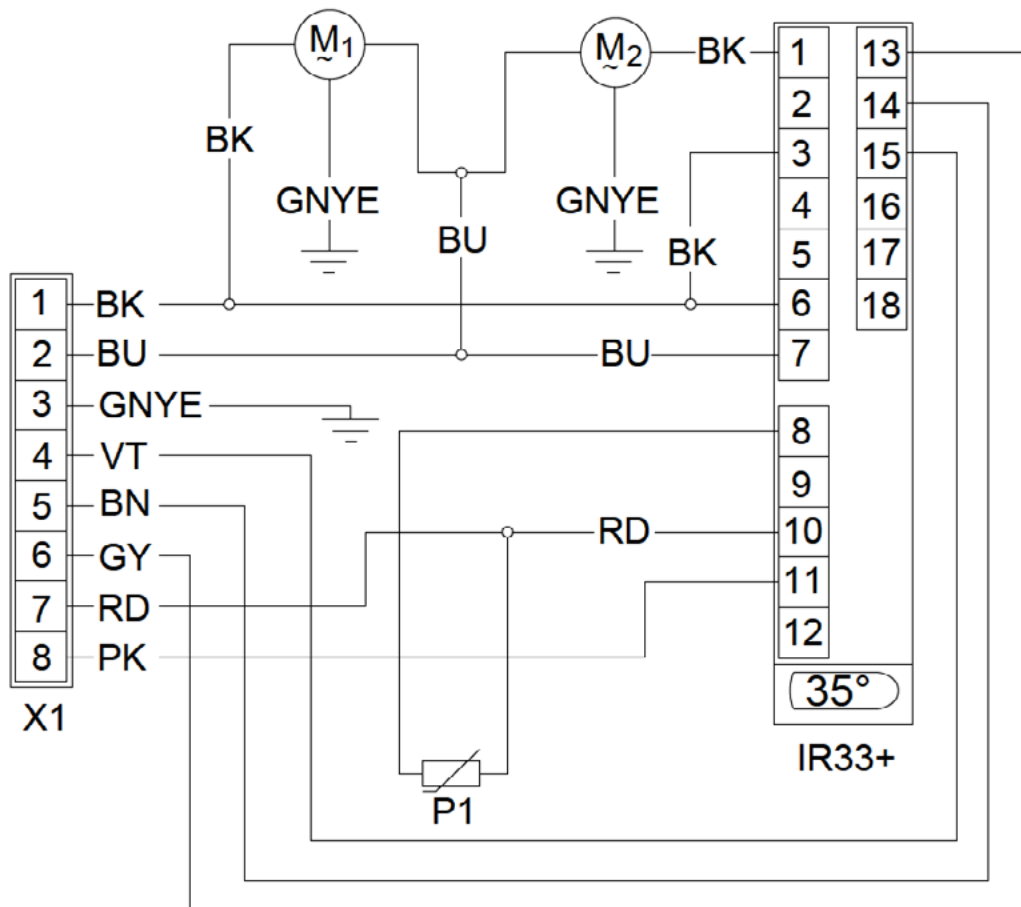
### 14A. IR33+ Wiring Diagram

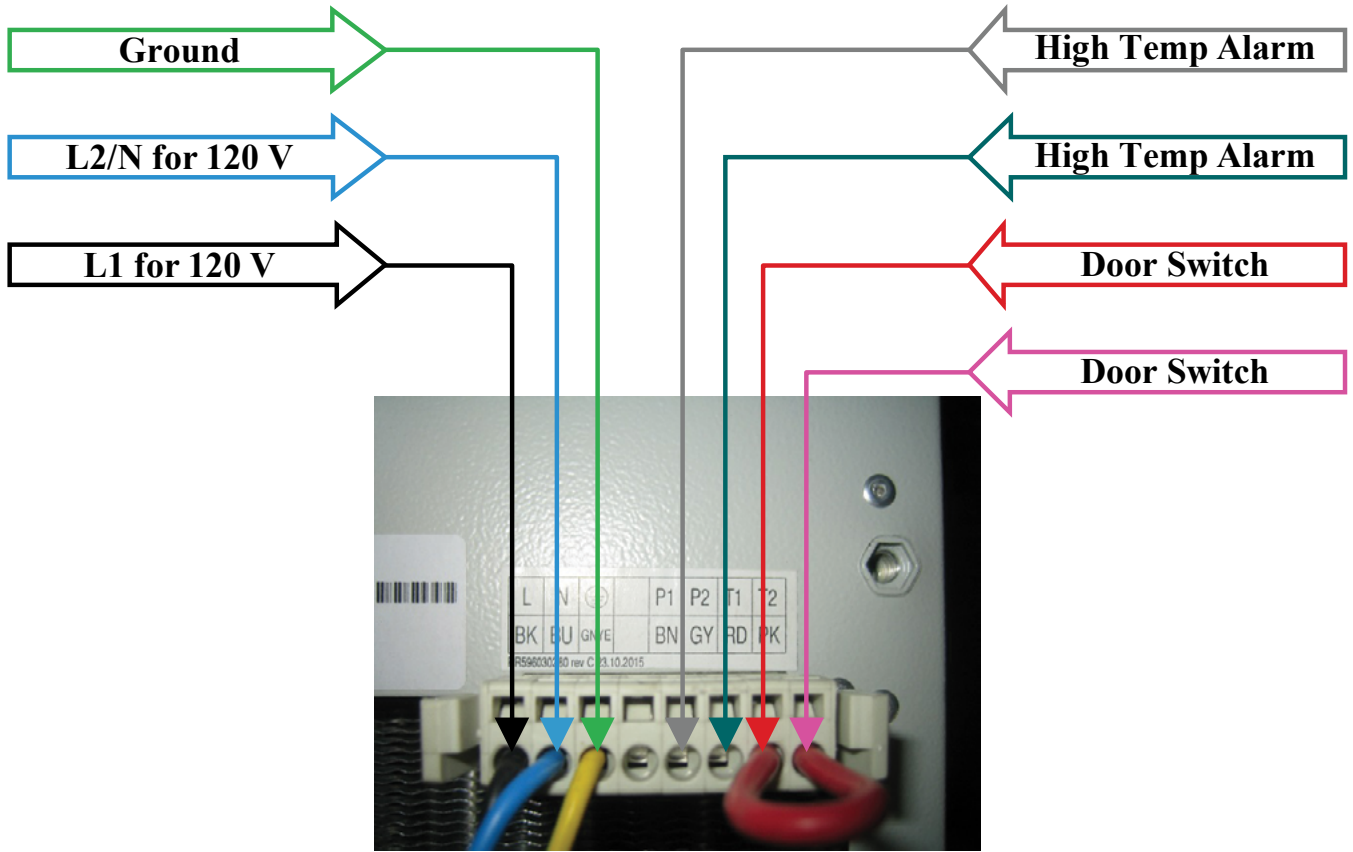
Power Connector	1	L
	2	N
	3	PE
	4	Normally open alarm contact
	5	Alarm contact (COM)
	6	Normally closed alarm contact
	7	Door contact
	8	Door contact

**Part List**

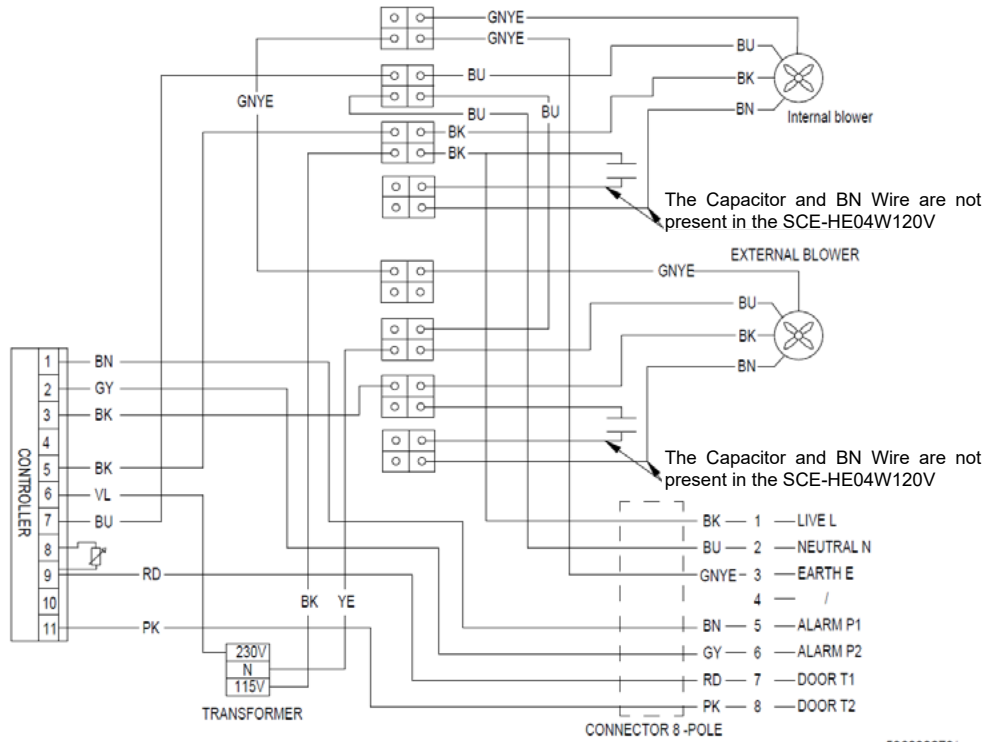
- X1: 8 Pole connector
- P1: Temperature sensor probe
- M1: Internal blower
- M2: Ambient blower

PR596030489 Rev b.





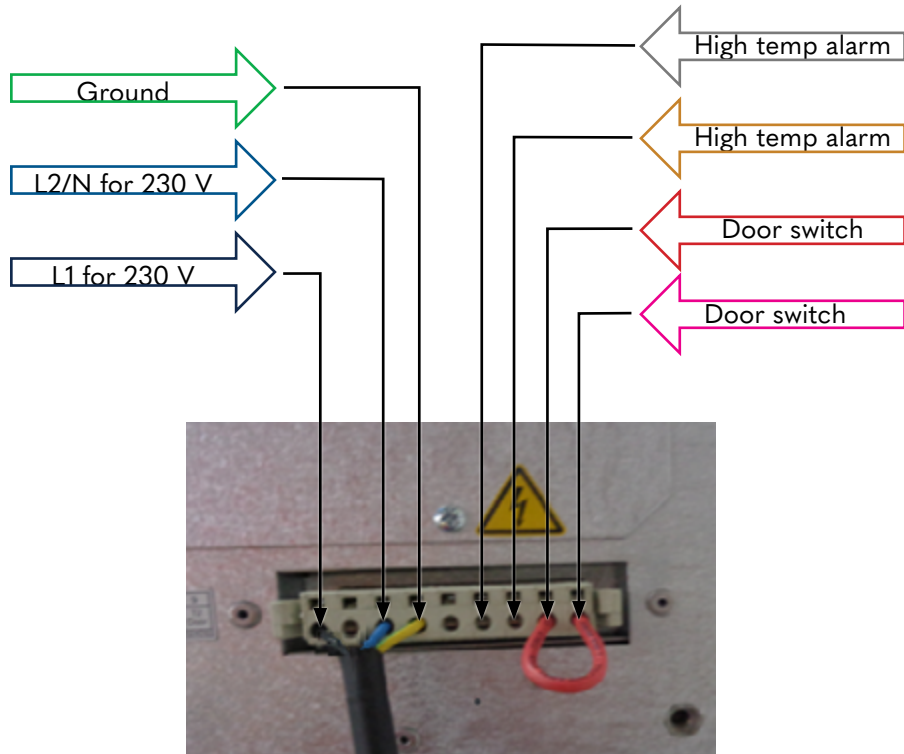
### 14B. PJS6 Wiring Diagram



596030279/e

Power Connector	
1	L
2	N
3	PE
4	-
5	Alarm Contact
6	Alarm Contact
7	Door Contact
8	Door Contact

Wiring for single phase 230 V unit



### 14C. DISP-1503 Wiring Diagram

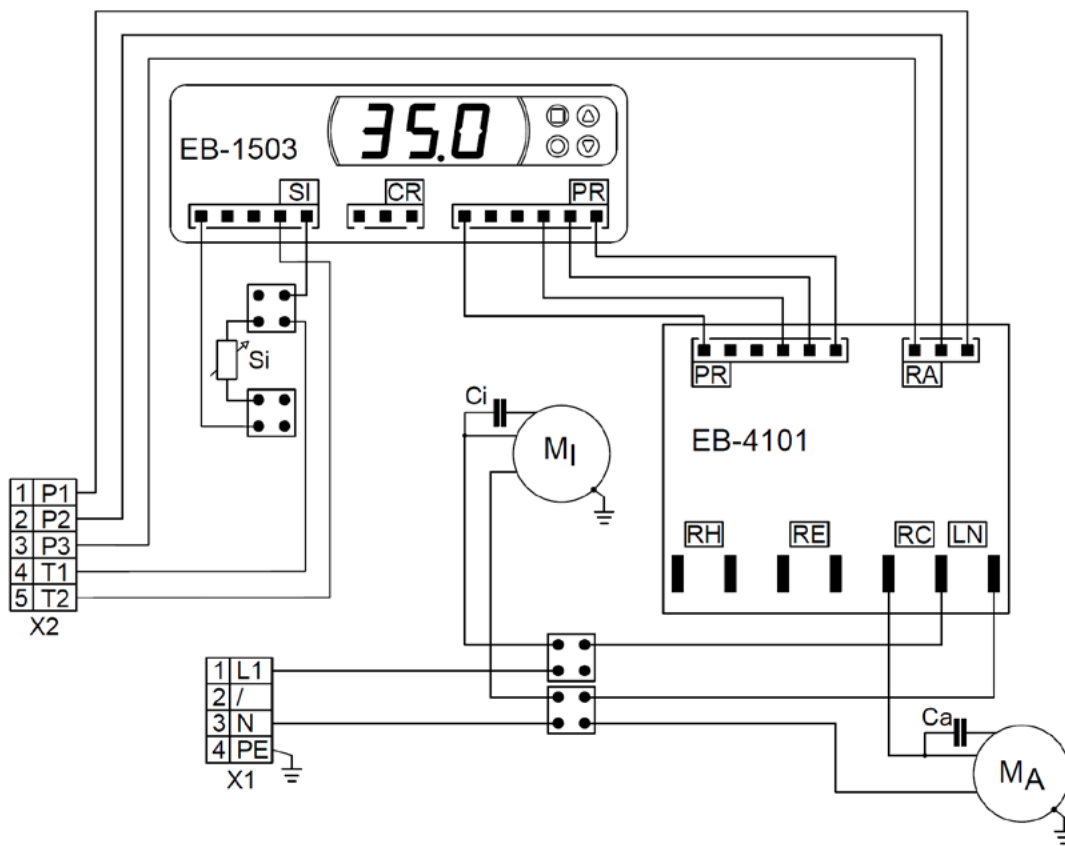
Power Connector	1	L
	2	-
	3	N
	4	PE
Alarms/signals connector	1	Normally open alarm contact
	2	Alarm contact (COM)
	3	Normally closed alarm contact
	4	Door contact
	5	Door contact

**Part List**

- X1: Power connector
- X2: Signals/alarm connector
- MI: Internal fan
- MA: Ambient fan
- CI: Capacitor for MI
- CA: Capacitor for MA
- SI: Internal temp sensor

**Notes**

1. Use supply wires suitable for 167°F.
2. Use copper conductors only.
3. CI and CA used only for 32 and 43 W/K units.



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## 15. Taking Into Operation

As described in the “Technical Information” section, the unit is controlled in relation to the cabinet internal temperature. The required cabinet temperature can be set on the potentiometer on the controller. The temperature adjustment range is between 32°F (left-hand stop) and 140°F (right-hand stop). The thermostat is pre-set at 95°F.

To adjust the cabinet internal temperature, proceed as follows:

- Remove the MCB access plate on the front of the unit
- Using a screw driver, turn the adjustment wheel on the potentiometer “TEMP” slightly to the right (higher) or to the left (lower)
- Please note that the setting for the alarm signal should be at least 41 - 50°F higher than the setting for the cabinet internal temperature

Check that the new adjustment meets the necessary requirements. If necessary, repeat the procedure. Inspect and, if necessary, replace the MCB Access plate sealing tape.

## 16. Repair

Failure	Condition	Cause	Solution
<b>Unit Does Not Cool</b>	Internal fan does not work	Power not connected.	Verify power supply
	Internal fan works, external fan does not work	Enclosure temperature is below setting temperature (St)	Verify values of parameter "St"
		Door switch contact is open	Verify door switch
		Controller does not work	Replace controller
	Internal fan works, external fan does not work. Display shows alternating "OFF" and temperature	The sequence of the phases inside the power supply connector is incorrect	Change phases inside power supply connector
	External fan does not work	External fan needs to be replaced	Replace external fan
<b>Enclosure Overheating</b>	Fans (external and internal) work all the time	Unit cooling undersized	Enclosure needs a bigger cooling unit
<b>Excessive Condensate</b>	Door enclosure open	Ambient air gets into the enclosure	Ensure door is closed, add a door switch and connect it to controller
	Door enclosure closed	Enclosure IP degree minimum IP54	Seal openings on enclosure
		Damaged/misplaced sealing strip	Repair strip accordingly

## 17. Maintenance & Cleaning



### ***Danger from Electrical Voltage***

Maintenance and cleaning must be carried out by specialists (electricians). The personnel must ensure that for the duration of this work, the unit and the cabinet are disconnected from the electrical supply and protected against unauthorized reactivation.



### ***Danger Through Incorrect Work on the Unit***

The instructions in the cabinet manufacturer's manual must be adhered to!



### ***Damage to the Unit Through Maintenance and Repair***

Maintenance and repair must be carried out by the manufacturer or another specialist.

### **Fan Replacement**

The rated life expectancy of the fan is L10 = 30,000 hours under normal operating conditions.

To replace the internal or external fan, please proceed with the following:

- Remove the internal access panel by unscrewing the 10 fixing screws
- Disconnect the blower cables from the connectors
- Unscrew the four screws fixing the blower bracket to the cabinet
- Unscrew the fan from the bracket
- Re-assemble with the new blower in reverse order

Make sure that the blower cable length is the same as the one on the fan removed to ensure that the cable does not come in contact with the blower while in operation. Make sure that the correct polarity is maintained (refer to circuit diagram). Inspect and, if necessary, replace the internal access panel sealing tape.

## 18. Transportation & Storage



### ***Malfunction Due to Transport Damage***

On delivery the carton containing the unit must be examined for signs of transport damage. Any transport damage to the carton could indicate that the unit itself has been damaged in transit, which in the worst case could mean that the unit will not function.

### **Storage Conditions**

The unit can only be stored in locations which meet the following conditions:

Temperature Range: 104°F to 158°F

Relative Humidity (at 77°F): Max 95%

### **Returning the Unit**



### ***Damage to the Unit Through Incorrect Transport***

To avoid transport damage the unit should be returned in the original packaging or in a packing case and must be strapped to a pallet!

If the unit cannot be returned in the original packaging, please ensure that:

- A space of at least 30 mm. must be maintained at all points between the unit and the external packaging
- The unit must be firmly fixed in the packaging
- The unit must be protected sufficiently by shock absorbing padding (hard foam corner pieces, strips, or cardboard corner pieces)

## 19. Parts Supplied

1 x Heat Exchanger

1 x Instruction Manual with technical information

1 x EC Declaration

1 x Installation pack containing:

6 x Slotted Studs M6 x 25

6 x Washers A6.4 DIN 125

6 x Lock Nuts M6 DIN 985

1 x Tight Tape

1 x Drain Connector

1 x O-ring

### **Saginaw Control and Engineering**

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## 20. Warranty / Limits of Liability

All goods manufactured by SCE shall be warranted to be free of defects in material or workmanship for a period of two years from the date of shipment. Should the product be proven to SCE to be defective, we shall option to repair or replace the product. At no time will SCE reimburse purchaser for unauthorized rework on any product.

Air Conditioners & Heat Exchangers are warranted on parts and service for a period of two years from the date of shipment by Saginaw Control and subject to the following conditions and exclusions:

All Goods must be installed and operated according to the following specifications: Maximum voltage variation no greater than plus or minus 10% of nominal rating; Maximum frequency variation no greater than plus or minus 3 Hz. from nominal rating; Must not exceed minimum and maximum rated temperatures; Must not exceed (BTU/Hr) rating; Filters must be cleaned regularly; Must be installed and grounded in accordance with all relevant electrical and safety codes, as well as the National Electric Code and OSHA rules and regulations; Must be installed in a stationery application, free of vibration.

Our warranty does not warranty product that has been modified, subjected to abuse, negligence in operation or maintenance, or if product is used in a manner that exceeds its designed capabilities and rating.

Warranty related claims will be returned to the factory for evaluation and final disposition of the claim, any replacement parts will be invoiced at standard pricing and credit issued for the returned product. If the product has been found to have been modified, subjected to abuse, negligence in operation or maintenance, or if product has been used in a manner that exceeds its designed capabilities and rating, credit may be reduced, denied or additional cost may be assessed and passed on to the purchaser, such as return freight.