

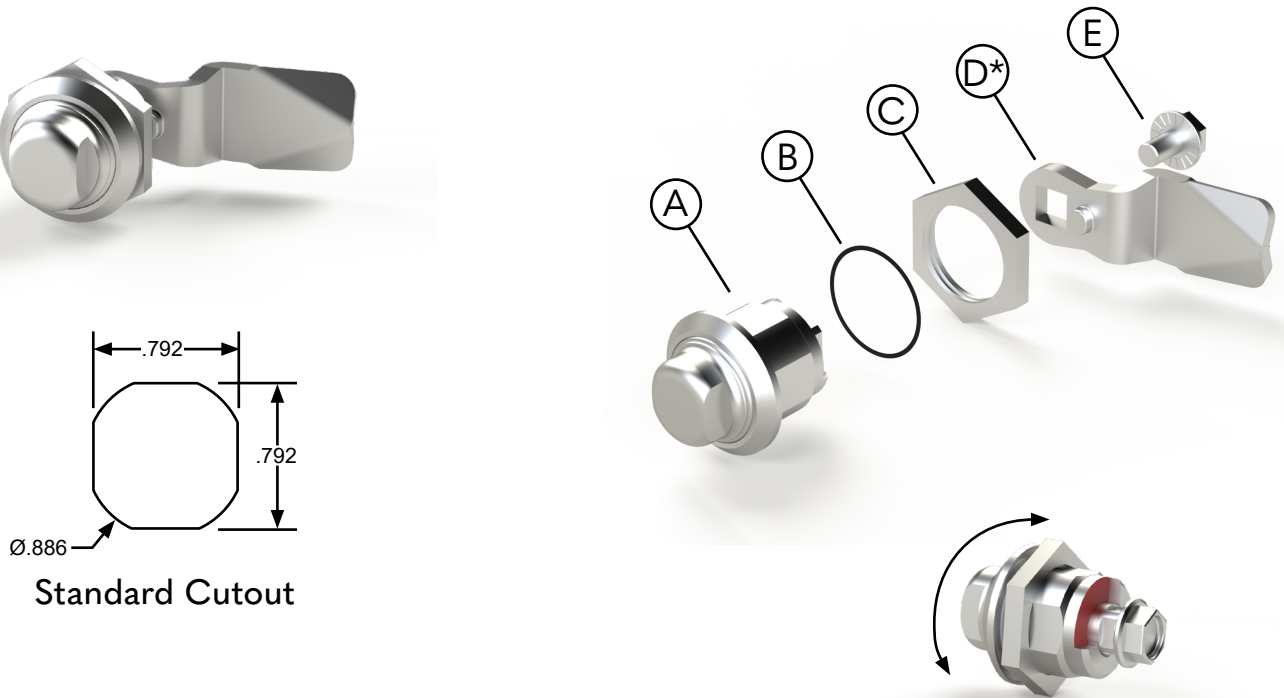
SANITARY QUARTER TURN INSTALLATION



Your Enclosure Source®

Standard SCE quarter turn latches

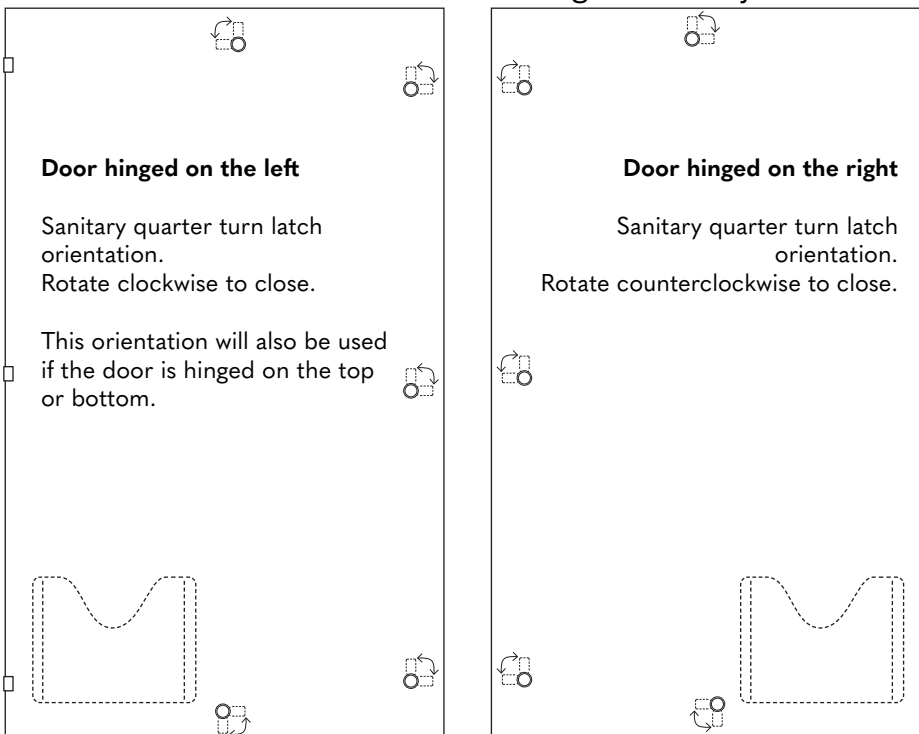
All quarter turn latches contain an insert (A); a seal (B); an earth nut (C); a cam* (D); and a screw (E). The quarter turn insert (A) will have 1/4th cut out from the backside, indicating the path the cam (D) will travel in order to lock the door. See Figure 1 for orientation.



Standard Cutout

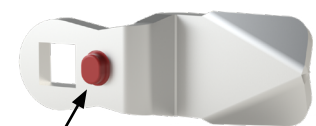
Figure 1

Front of door view. Dashed lines showing hidden objects.



Backside of quarter turn insert (A)

Cam path highlighted red



Cam* (D)

Align highlighted part into path in insert (A)

*Note:

Some replacement latch packs will contain both a 28mm and a 6mm cam. The 6mm have a different shape and size as the cam shown here but will follow the same procedure.