

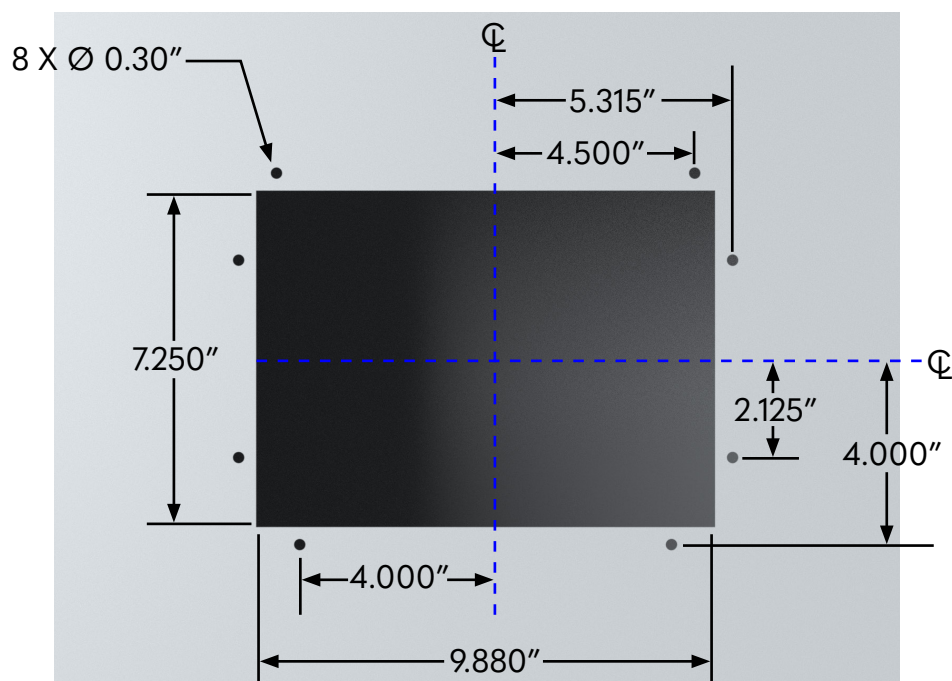
POLYCARBONATE HINGED ACCESS ENCLOSURES

Installation Instructions

1. Identify the Access Enclosure being installed and locate the corresponding Cutout Detail below.
2. Using the dimensions provided in the applicable Cutout Detail, measure and mark the mounting hole locations on the enclosure.
3. Verify all marked hole locations and dimensions before drilling.
4. Using a 19/64" drill bit, drill the mounting holes at each marked location.
5. Ensure the enclosure mounting surface and the Access Enclosure gasket are clean and free of dirt and debris.
6. Position the Access Enclosure against the enclosure, aligning the mounting holes in the Access Enclosure with the drilled mounting holes in the enclosure.
7. Install the mounting hardware as shown in Figure 1. Insert one Screw (Item 1) with one Washer (Item 2) through each mounting hole. From the opposite side of the enclosure, install one Washer (Item 2) followed by one Nut (Item 3) onto each Screw.
8. Hand-tighten all fasteners to allow for final alignment.
9. After verifying proper alignment, tighten all #10-32 screws to the specified torque.
 - **Torque Specification:** 20.0 - 24.0 in-lbs per #10-32 Screw

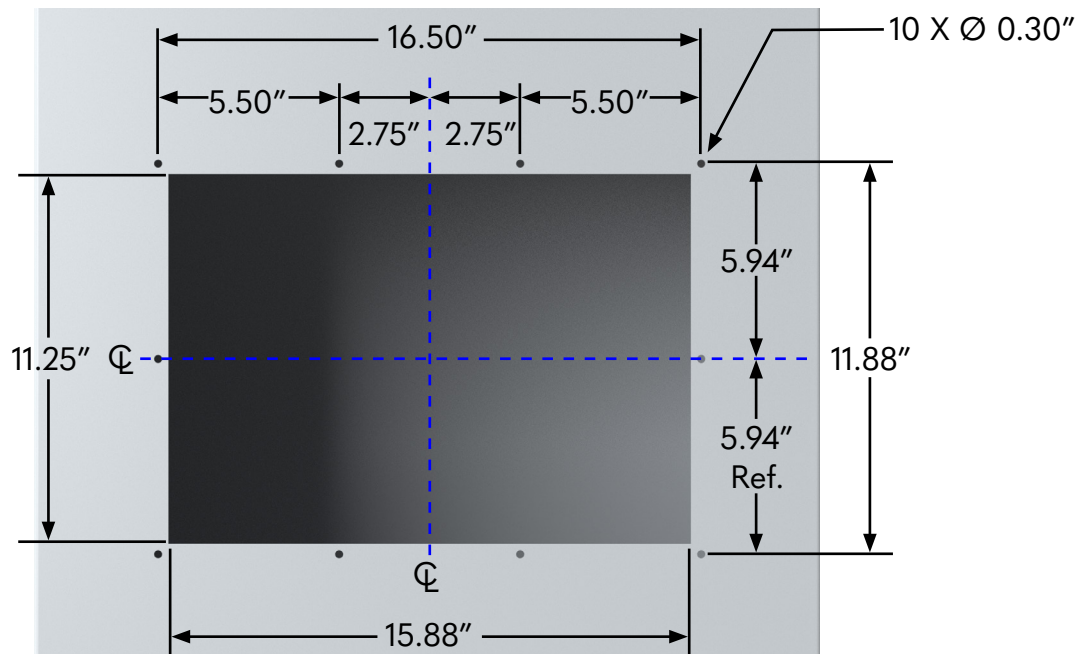
Hole Cutout Locations on Enclosure

SCE-PCHA1008/C Cutout Detail

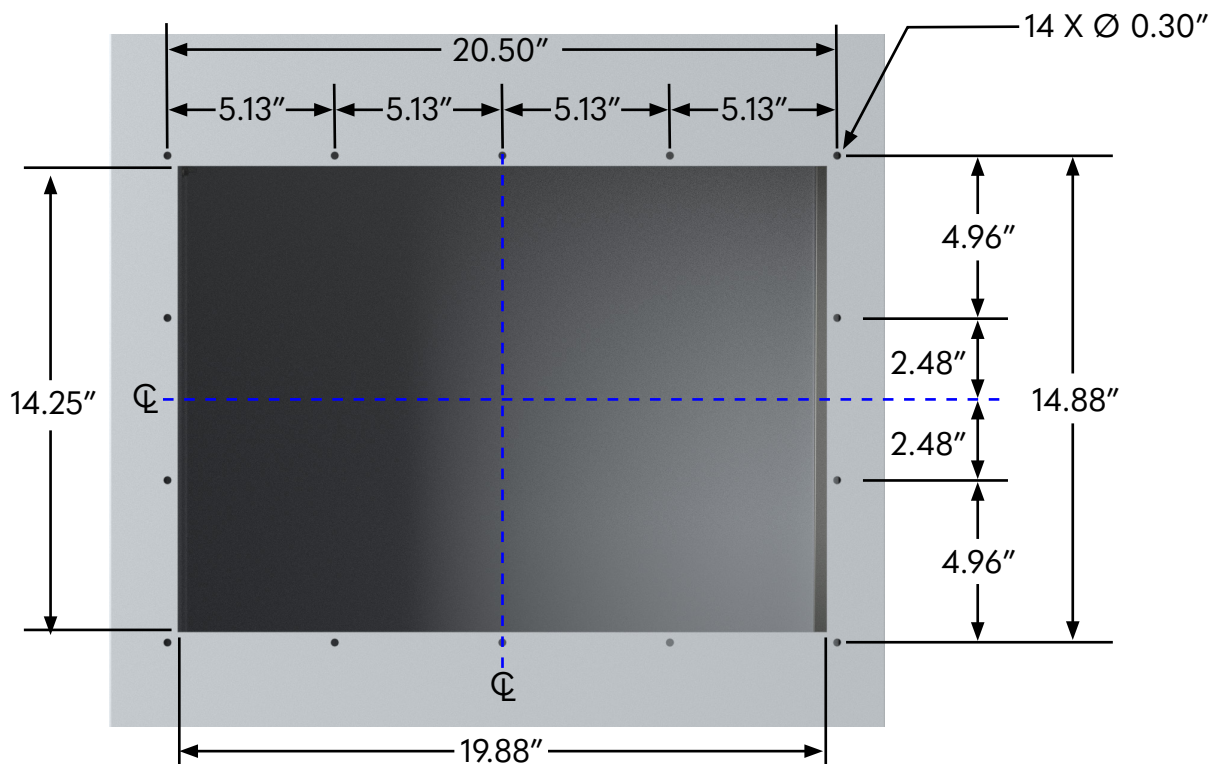


POLYCARBONATE HINGED ACCESS ENCLOSURES

SCE-PCHA1611/C Cutout Detail



SCE-PCHA2014/C Cutout Detail



POLYCARBONATE HINGED ACCESS ENCLOSURES

Kit Parts BOM		
Item	Qty	Part Description
1	14	#10-32 X 3/4 Screw
2	28	#10-32 Washer
3	14	#10-32 Nut

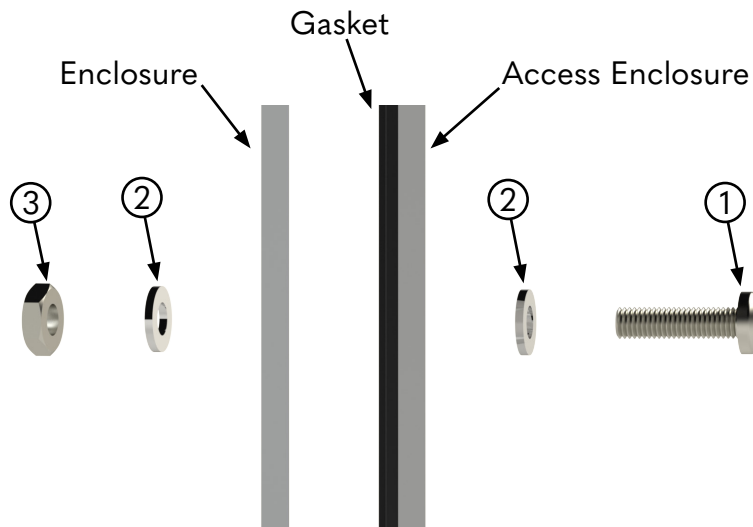


Figure 1: Mounting Hardware Orientation