

OK SERIES FIXED 19" RACK UPRIGHTS GUIDE

OK STRK BOM		
Item	Qty	Part Description
1	2	Fixed Upright (STRK)
2	4	Fixing Bracket
3	4	M6 Nut
4	12	M6x16 Hex Screw
5	16	M6 Washer

OK STR-T BOM		
Item	Qty	Part Description
6	2	Horizontal Rail (STR-T)
7	8	Flanged Cage Nut
8	8	Cage Nut
9	8	M6 Washer
10	8	M6x16 Hex Screw

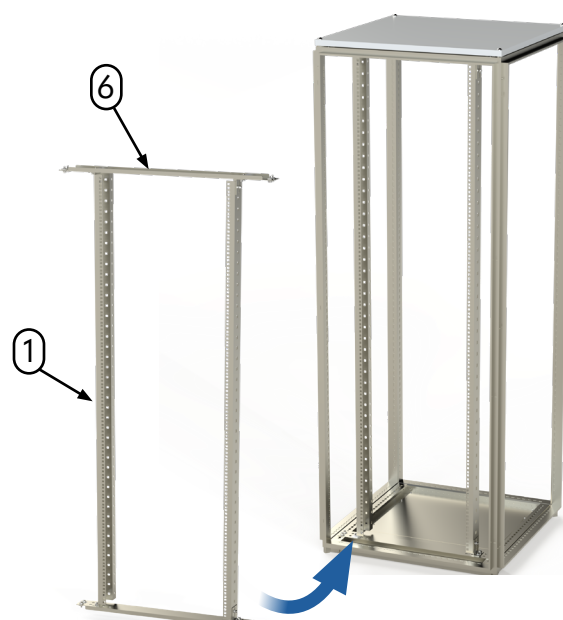


Figure 1

STR-T (Horizontal Rail) Assembly

Tools Required: 10mm extended socket, Driver or Screwdriver.

- The top horizontal rail is wider than the bottom to fit the single mounting rail on the OKK Top Element (Figure 1).
 - Orient the obround cutouts towards the enclosure front to mount correctly on the OKK Elements (narrow flange section towards front).
 - Both rails are installed identically
- Insert four flanged cage nuts (Item 7) from the bottom into each horizontal rail (Figure 2).
 - For 19" configurations, place the flanged cage nuts into the second square cutouts from each rail end.
 - Insert four cage nuts (Item 8) into the square cutouts of the OKK Frame at the desired positions (Figures 3 & 6).
 - Attach each rail to the frame using four M6x16 hex screws (Item 10) and M6 washers (Item 9). See Figure 3.
 - Align with the previously installed frame cage nuts.
 - Torque Specifications: 100 in-lbs per M6 screw.

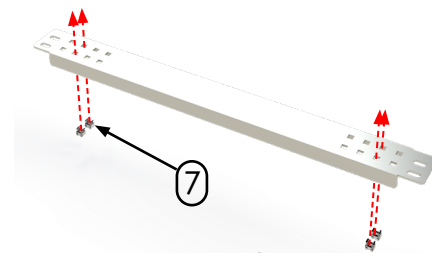


Figure 2

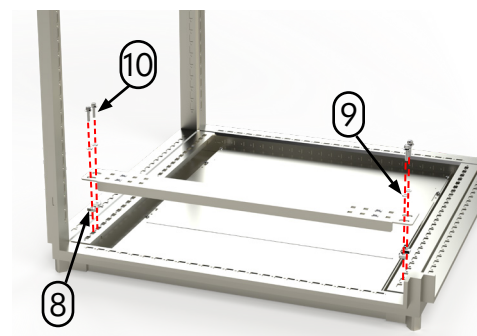


Figure 3



Your Enclosure Source®

STRK (Fixed Upright) Assembly

Tools Required: 10mm extended socket, Driver or Screwdriver, Crescent wrench

- For enclosures 600 mm wide, fixed uprights (Item 1) can be mounted directly to the OKK Frame - horizontal rails are not required.

Fixing Bracket Installation

- Place two fixing brackets (Item 2) per horizontal rail (Item 6).
 - Ensure flanges face the enclosure walls.
- Secure each bracket to the rail using two M6x16 hex screws (Item 4) and M6 washers (Item 5). See Figure 4.
 - Fasten into the previously installed flanged cage nuts (Item 7) on the horizontal rails.
 - Torque Specifications: 70 in-lbs per M6 screw.

Fixed Upright Installation

- Position the fixed upright (Item 1) with the open channel facing inward, against the fixing brackets.
- Attach using one M6x16 hex screw (Item 4), one M6 Nut (Item 3), and two M6 washers (Item 5) per bracket.
 - Insert the screw and one washer from the outside of the upright and bracket.
 - Secure with the nut and second washer from the inside of the fixed upright. See Figure 5.
 - Torque Specifications: 90 in-lbs per M6 screw.

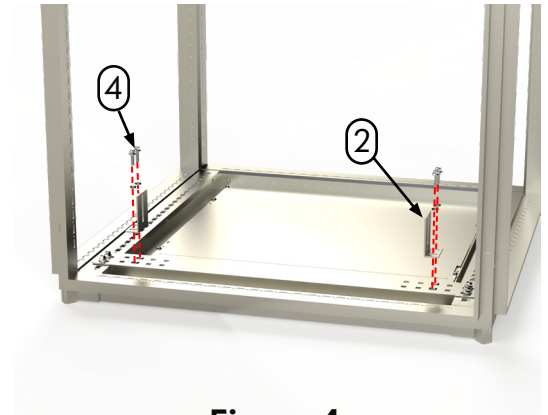


Figure 4

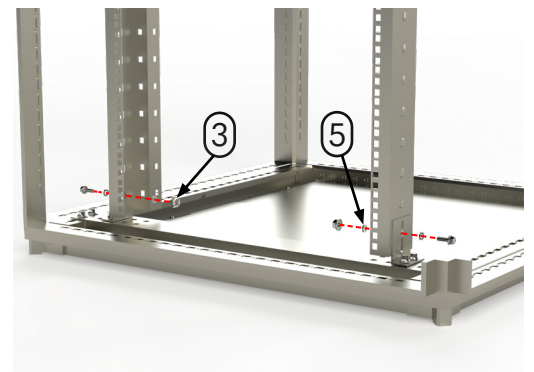


Figure 5

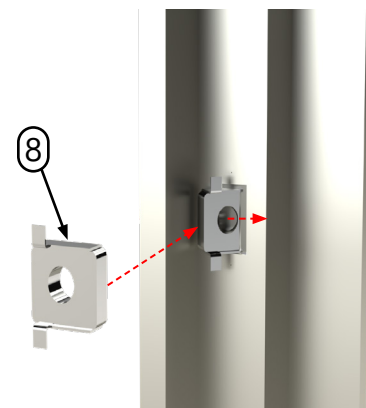


Figure 6

