

# SWING-OUT RACK ASSEMBLY

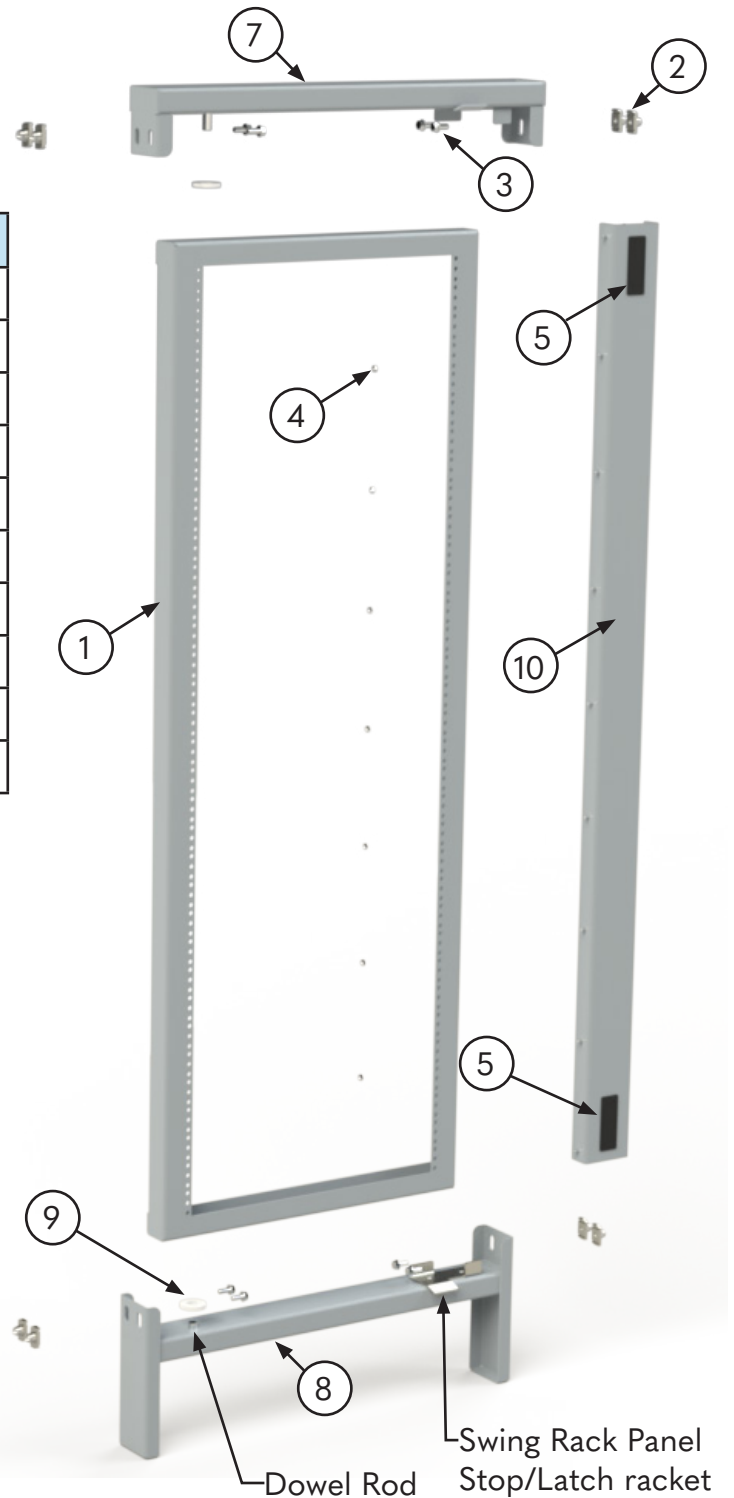
## Associated Part Numbers:

SCE-7230SOF19  
 SCE-7236SOF19  
 SCE-9030SOF19

Item #	Qty	Part Name
1	1	Swing-out Rack Assembly
2	8	3/8"-16 Channel Nut
3	8	3/8"-16 x 3/4 Serrated Flanged Bolt
4	9	10-32 K-Lock Nut
5	2	Compression Latch
6	1	10-32 Clip Nut, (Pkg 20)
7	1	Top Mounting Bracket
8	1	Bottom Mounting Bracket
9	1	Nylon Spacer
10	1	Spacer Plate

## Installation Instructions:

- Step 1** - Attach the top mounting bracket (Item 7) to side channels at the top of the enclosure using Items 2 and 3.
- Step 2** - Attach the bottom mounting bracket (Item 8) to side channels at the bottom of the enclosure using Items 2 and 3.
- Step 3** - Assemble space plate (Item 10) to swing out rack (Item 1) using Item 4.
- Step 4** - Insert nylon spacer (Item 9) onto the bottom mounting bracket dowel rod.
- Step 5** - Lift the assembled rack and spacer plate onto the dowel rod on the top mounting bracket while lining up the bottom hole with the bottom mounting bracket dowel rod. Top and bottom mounting brackets are designed with obround slots for adjusting the height.



Load Capacity: 530 lbs  
 Torque Specification: 143.0 - 214.5 in-lbs per 3/8"-16 Bolt

