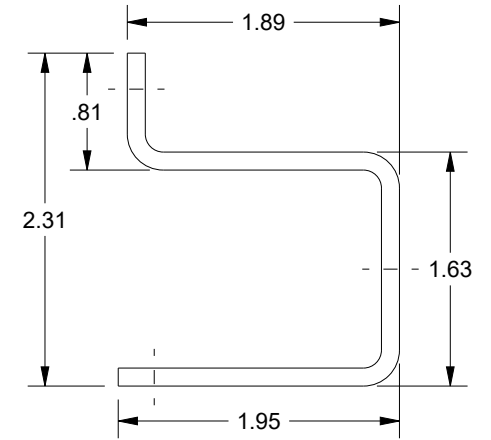
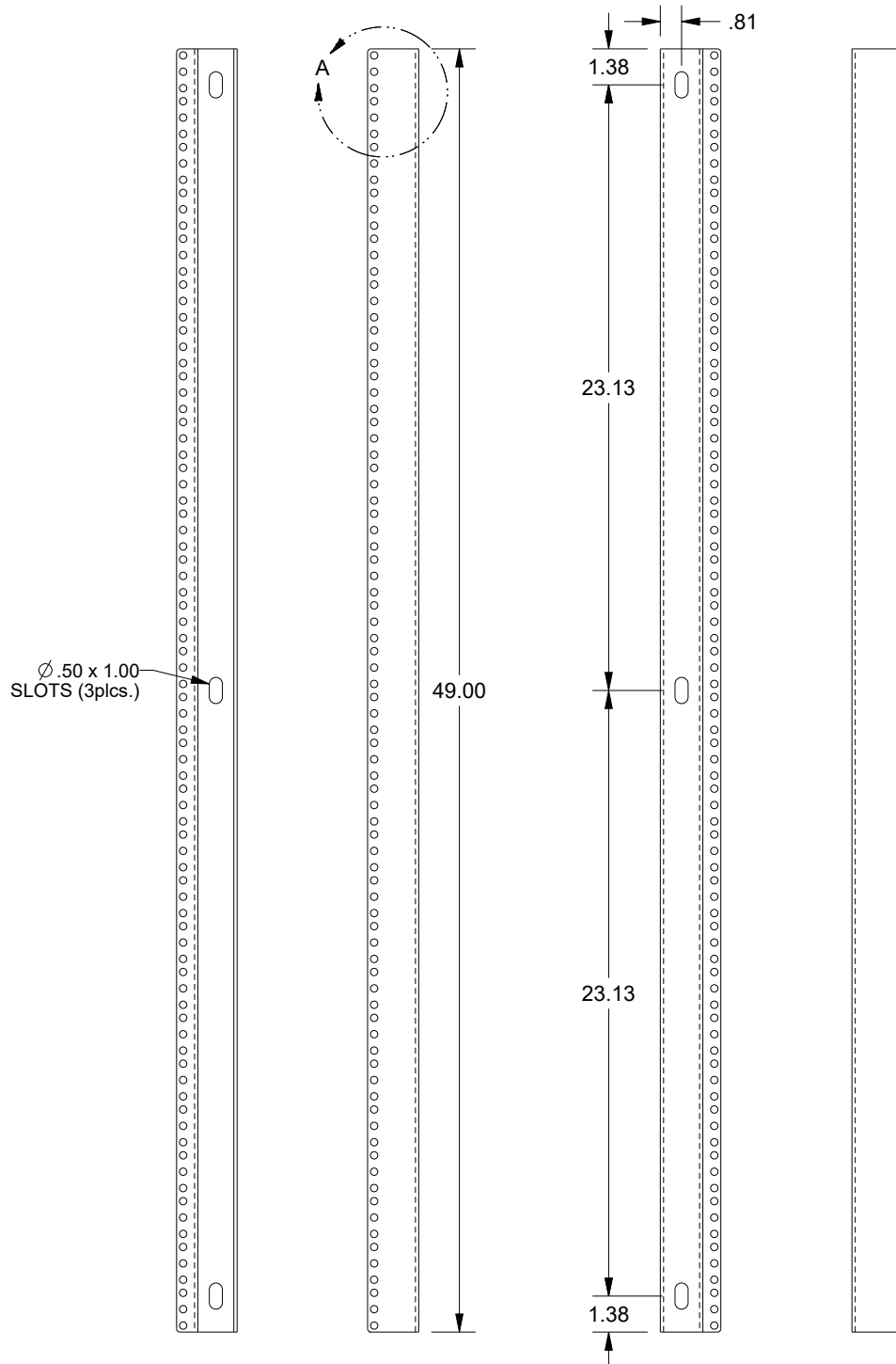
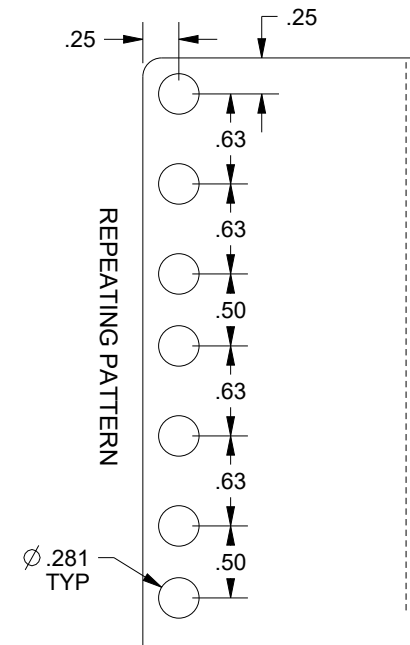


SAGINAW CONTROL & ENGINEERING
SCE-60RA19TH



BEND DETAIL
NOT TO SCALE



DETAIL A
NOT TO SCALE