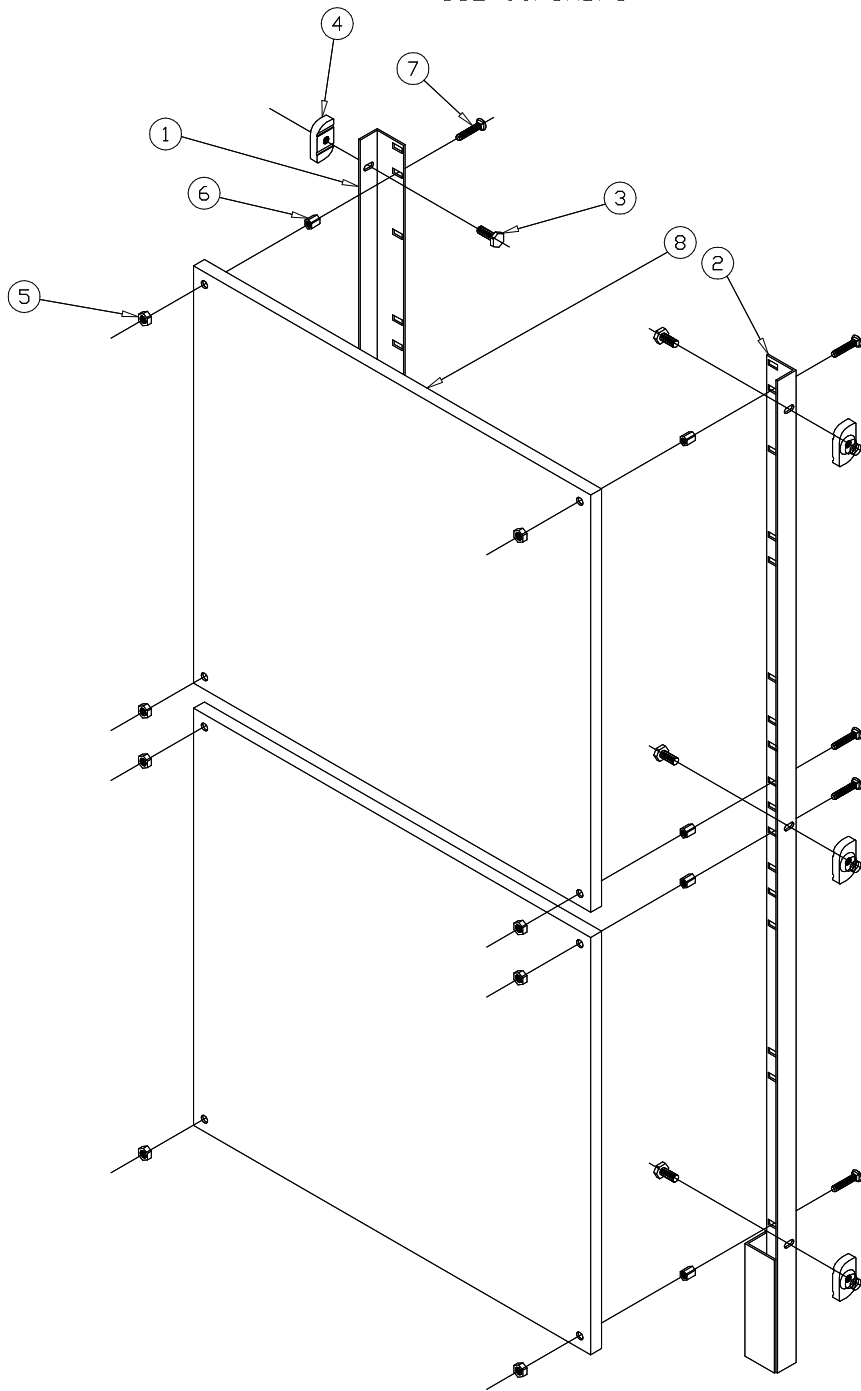


HEAVY-DUTY PANEL SUPPORTS

SCE-60F SHDPS
SCE-72F SHDPS
SCE-90F SHDPS



ITEM #	PART NAME	QUANTITY
1	LEFT SUPPORT	1
2	RIGHT SUPPORT	1
3	3/8-16 X 3/4 SERRATED FLANGED BOLT	6
4	TWIRL NUT, 3/8-16	6
5	3/8-16 SERRATED FLANGED NUT	6
6	STANDOFF NUT, 3/8-16 HEX	0
7	CARRIAGE BOLT, 3/8-16 X 2	0
8	PANEL(S)	0

INSTALLATION INSTRUCTIONS

STEP 1: ATTACH HEAVY-DUTY PANEL SUPPORTS (ITEMS 1 AND 2) TO MOUNTING CHANNELS INSIDE ENCLOSURE USING TWIRL NUTS AND BOLTS (ITEMS 3 & 4).

STEP 2: ATTACH STANDOFF NUTS AND CARRIAGE BOLTS (ITEMS 6 AND 7) TIGHTLY TO PANEL SUPPORT ANGLES WHERE NEEDED. USE 4 PER HALF PANEL, 6 PER FULL PANEL.

STEP 3: INSTALL PANEL(S) USING HEX NUTS (ITEM 5).