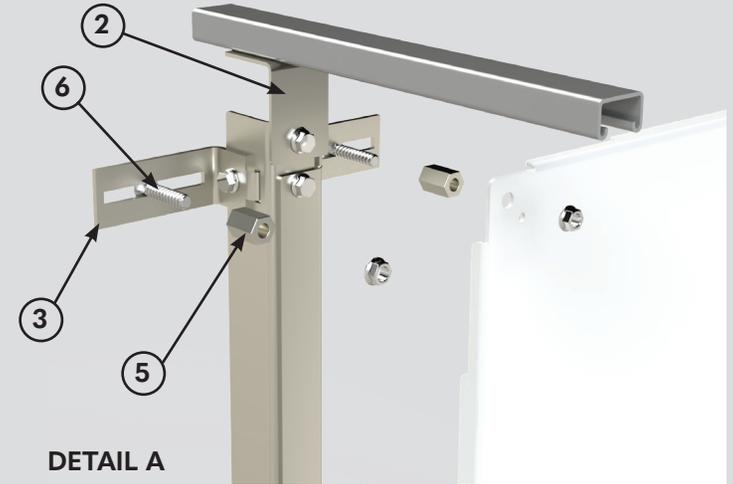
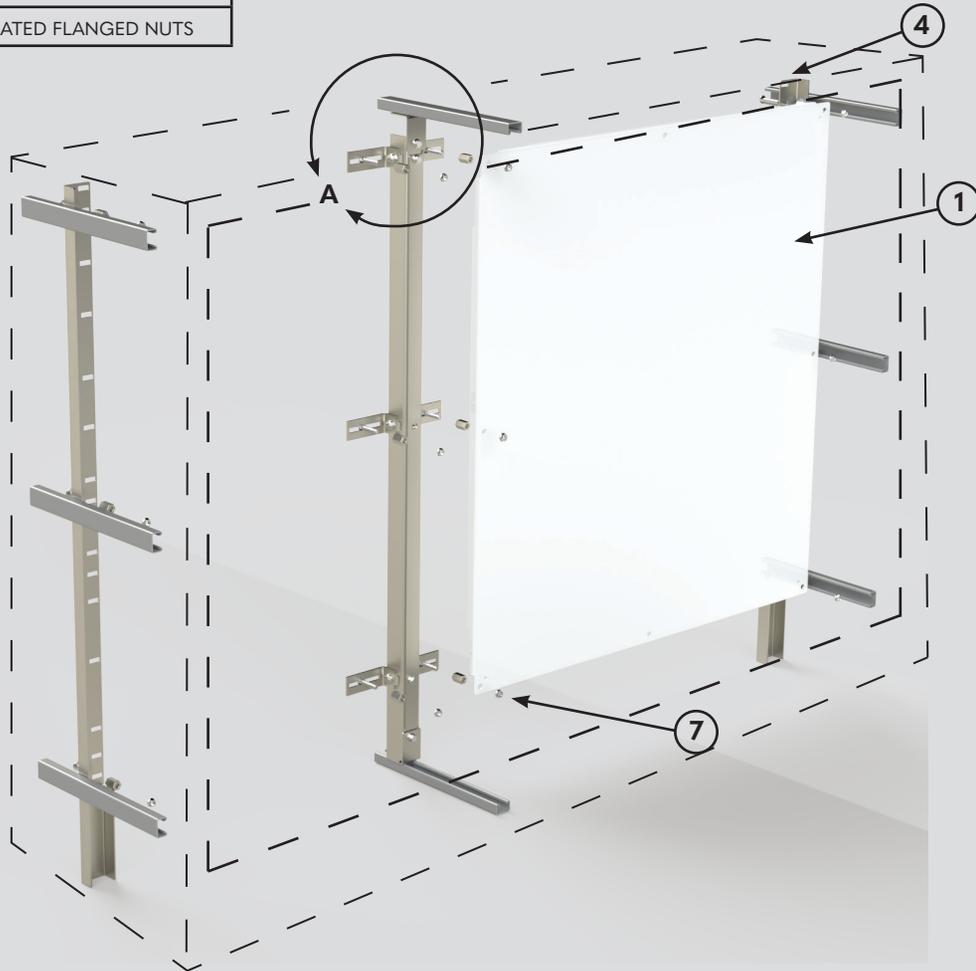


HD PANEL SUPPORTS - IN TWO DOOR FS

SHOWN INSTALLED IN A TWO DOOR FS ENCLOSURE

ITEM	PART NAME
1	FULL PANEL
2	CENTER PANEL SUPPORT
3	INDIVIDUAL PANEL SUPPORT
4	HEAVY DUTY PANEL SUPPORT
5	COUPLING NUTS
6	CARRIAGE BOLTS
7	SEPARATED FLANGED NUTS



INSTALLATION INSTRUCTIONS

Step 1: First install center panel support (item 2) in the enclosure using hardware included in bolt pack **102027** (see **Center Panel Support Install Manual** if needed).

Step 2: Install heavy-duty panel supports (item 4) to the mounting channels inside of enclosure where needed (left, right or both sides) using hardware included in bolt pack **102028**. Then, attach individual panel support (item 3) in slot on center panel support using hardware provided (see **Detail A**).

Step 3: Attach coupling nuts and carriage bolts (items 5 & 6) tightly to panel supports where needed. Use 4 per half panel, 6 per full panel.

Step 4: Install panel(s) (item 1) using serrated flanged nuts (item 7).