SWING-OUT RACK ASSEMBLY

SCE-7230SOF19 SCE-7236SOF19 SCE-9030SOF19

Installation Instructions:

Step 1 - Attach the top mounting bracket (item 7) to side channels at the top of the enclosure using item numbers 2 and 3.

Step 2 - Attach the bottom mounting bracket (item 8) to side channels at the bottom of the enclosure using item numbers 2 and 3.

Step 3 - Assemble space plate (item 10) to swing out rack (item 1) using item number 4.

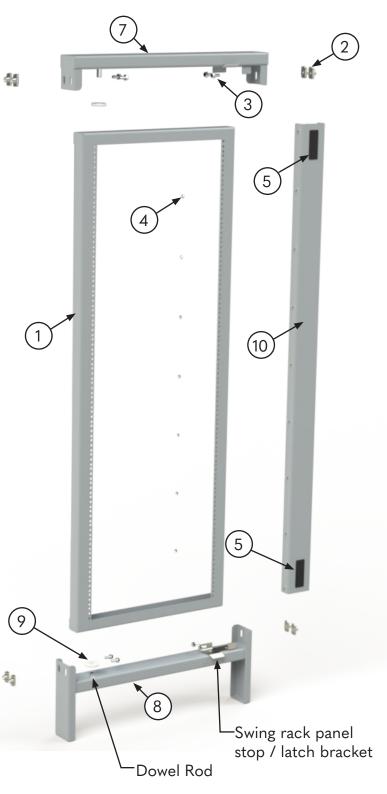
Step 4 - Insert nylon spacer (item 9) onto the bottom mounting bracket dowel rod.

Step 5 - Lift the assembled rack and spacer plate onto the dowel rod on the top mounting bracket while lining up the bottom hole with the bottom mounting bracket dowel rod. Top and bottom mounting brackets are designed with obround slots for adjusting the height.

Item #	Part Name	Qty
1	Swing-out Rack Assy	1
2	3/8-16 Channel Nut	8
3	3/8-16 x 3/4 Serrated Flanged Bolt	8
4	10-32 K-Lock Nut	9
5	Compression Latch	2
6	10-32 Clip Nut, (Pkg 20)	1
7	Top Mounting Bracket	1
8	Bottom Mounting Bracket	1
9	Nylon Spacer	1
10	Spacer Plate	1



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